

"P" Chuck Assembly

Item Number	Part Number	Description	Qty
1	HHCS120132145	1/2-13UNC x 2 1/4" Lg HHCS (Gr. 5)	3
2	see list	Bushing	1
3	HHCS1082005	1"-8UNC x 2" Lg HHCS (Gr. 5)	3
4	18100434	Top Cap Adapter	1
5	HHCS120132145	1/2-13UNC x 2 1/4" Lg HHCS (Gr. 5)	12
6	see list	Jaw Set	1
7	18100483	Jaw Retaining Ring	2
8	18100435	Top Cap Holder	1
9	HHCS580117005	5/8-11UNC x 7" Lg HHCS (Gr. 5)	6
10	HHCS5801110005	5/8-11UNC x 10" Lg HHCS (Gr. 5)	3
11	18100436	Top Spacer (H.T.)	3
12	18100437	Chuck Bowl	1
13	18100440	Key Locking Spring	1
14	18100155	Spring	24
15	18100442	Key	3
16	18100441	Bottom Spacer	9
17	18100439	Oil Seal (C/R # 8627)	9
18	18100438	Housing	1
19	HHCS580115125	5/8-11UNC x 5 1/2" Lg HHCS (Gr. 5)	12
20	18100444	V-Ring	1
21	PPSQHD0140	1/4" Square Head Pipe Plug	1
22	GF14028S	1/4" - 28 Grease Fitting	6
23	18100448	Cylinder	1
24	18100445	Wear Ring	1
25	18100446	U Cup Seal	1
26	18100443	Actuator Sleeve	1
27	18100447	Piston	1
28	SP500214	Spring Pin - 1/2" x 2-1/4" Long	4
29	18100449	Thrust Bearing (SKF # 51140)	1
30	18100452	Back Up Ring	1
31	18100454	Retaining Ring (for Actuator Sleeve)	1
32	18100450	U Cup Seal	1
33	18100451	Wear Ring	1
34	18100453	Adapter Flange	1
35	NUTHH58011	5/8-11UNC Heavy Hex Nut	12
Jaw Set / Bushings			
2	18100482	Bushing, B Rod	1
2	18100478	Bushing, N Rod	1
2	18100479	Bushing, H Rod / N Casing	1
2	18100480	Bushing, P Rod / H Casing	1
6	18100481	Jaw Set, B Rod	1
6	18100475	Jaw Set, N Rod	1
6	18100476	Jaw Set, H Rod / N Casing	1
6	18100477	Jaw Set, P Rod / H Casing	1
	18120025	Seal Kit, P Chuck	1

Date: July 6, 2012

**18120017 Chuck Assembly
(Exploded View)**

