

Clamp Assembly

Item Number	Part Number	Description	Qty
1	HHCS120131125	1/2-13UNC x 1 1/2" Lg HHCS (Gr. 5)	3
2	see below	Bushings (Top)	
3	HHCS340101125	3/4-10UNC x 1 1/2" Lg HHCS	3
4	18100071	Top Cap	1
5	see below	Jaw Set	
6	18100194	Jaw Retaining Ring	2
7	HHCS120132145	1/2-13UNC x 2 1/4" Lg HHCS	9
8	18100122	Top Cap Holder	1
9	HHCS120136125	1/2-13UNC x 6 1/2" Lg HHCS	6
10	HHCS120138005	1/2-13UNC x 8" Lg HHCS	3
11	18100058	Top Spacer	3
12	18100067	Chuck Bowl (12.5 deg.)	1
13	18100155	Spring	18
14	18100336	Housing Bushing	2
15	GF14028S	1/4" - 28 Grease Fitting	1
16	18100070	Housing	1
17	18100156	Oil Seal	9
18	18100059	Bottom Spacer	9
19	18100191	O Ring	1
20	PPSQHD0140	1/4" Square Head Pipe Plug	1
21	18100052	Cylinder	1
22	18100062	U Cup Seal	1
23	18100064	Wear Ring	1
24	SHCS12013400	1/2-13UNC x 4" Lg SHCS	9
25	18100061	U Cup Seal	1
26	18100063	Wear Ring	1
27	18100051	Piston	1
28	18100189	O Ring	1
29	18100192	O Ring	1
30	18100066	Bottom Cap	1
31	18100173	1/8" NPT Breather Plug	1
32	WASHERLK120	1/2" Regular Lockwasher	9
33	HHCS120132005	1/2-13UNC x 2" Lg HHCS	9
34	see below	Bushings (Bottom)	
35	18100069	Bushing Retainer	1
36	WASHERLKH516B	5/16 Hi-Collar Lockwasher	4
37	SHCS51618100	5/16-18UNC x 1" Lg SHCS	4
Jaw Set / Bushings			
2	18100068	Bushing, B Rod Clamp Top	1
2	18100206	Bushing, B Casing Clamp Top	1
2	18100153	Bushing, N Rod Clamp Top	1
2	18100154	Bushing, H Rod / N Casing Clamp Top	1
12	18100012	Jaw Set, B Rod	1
12	18100134	Jaw Set, B Casing	1
12	18100135	Jaw Set, N Rod	1
12	18100145	Jaw Set, H Rod / N Casing	1
34	18100203	Bushing, B Rod Clamp Bottom	1
34	18100205	Bushing, B Casing Clamp Bottom	1
34	18100204	Bushing, N Rod Clamp Bottom	1
34	18100383	Bushing, H Rod / N Casing Clamp Bottom	1

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18120002 Clamp Assembly (Exploded View)

